

Fuel Cell Standards

XVII. Cathode Subsystem

XVII.e Charge Air Cooler (CAC)

Overview:

Classroom and lab topics

- Primary functions of the charge air cooler
- Types of heat exchangers- air to air, liquid to air and liquid to liquid
- Delta- T considerations for heat dissipation
- Faults caused by air flow restriction in the cooler
- Faults caused by inadequate temperature reduction

Description:

After the incoming air is compressed it must be cooled substantially to avoid damage to the stack membrane. This is accomplished using a heat exchanger similar to an intercooler found on some ICE engines. For efficiency, packaging and fast throttle response these are usually air to liquid heat exchangers using coolant and a liquid to air heat exchanger located somewhere else in the vehicle to remove waste heat.

Outcome (Goal):

Student will be able to explain the functions of the charge air cooler

Objectives:

Students shall be able to:

- 1. Identify air leaks and repair
- Identify coolant leaks and repair
- 3. Locate, inspect and replace the charge air cooler



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Tasks:

Students will

- 1. Explain proper charge air cooler operation
- 2. Follow the coolant flow path through the system
- 3. Use IR meter to determine CAC inlet and outlet temperature
- 4. Locate, remove and replace the charge air cooler using OEM instructions
- 5. Use OEM service instructions to identify any preventative or periodic maintenance

To comment or offer suggestions on this standard, contact Ken Mays:

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