

## Title: LAL ASSAY - Gel Clot Method SOP

### Approvals

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Reviewer:     Bob O'Brien     Date   100605  

### 1. Purpose:

1.1. To perform the LAL Gel Clot Assay

### 2. Scope:

2.1. To perform the LAL Gel Clot assay on various samples such as raw materials, in process materials and the final product for determination of endotoxin concentration.

### 3. Responsibility:

3.1. It is the responsibility of the course instructor/lab assistant to ensure that this SOP is performed as described and to update the procedure when necessary.

3.2. It is the responsibility of the students/technicians to follow the SOP as described and to inform the instructor about any deviations or problems that may occur while performing the procedure.

### 4. References:

4.1. LAL pack instructions

4.2. Incubator SOP

### 5. Definitions: N/A

### 6. Precautions: N/A

### 7. Materials:

7.1. LRW (LAL reagent water)

7.2. LAL with a known label sensitivity

7.3. Depyrogenated soda lime test tubes

7.4. 100ul micropipetter and sterile pipet tips

7.5. parafilm

7.6. test tube rack

7.7. 37°C water bath

### 8. Process

#### 8.1. Prepare the LAL Reagent

8.1.1. Reconstitute the LAL by adding LRW. Swirl occasionally until completely dissolved (about 3 minutes)

#### 8.2. Dilute the Sample

8.2.1. Set up a row of 7 depyrogenated test tubes and label the tubes as:  
undiluted, 1:2, 1:4, 1:8, 1:16, 1:32, neg control.

**NOTE: KEEP TUBES COVERED WITH PARAFILM WHEN NOT IN USE.**

8.2.2. Add 100ul LRW to all tubes EXCEPT THE "UNDILUTED" TUBE using the same pipet tip.

## **Title: LAL ASSAY - Gel Clot Method SOP**

- 8.2.3. Add 200ul of the sample to the “undiluted” tube.
  - 8.2.4. Tip the tube so that the liquid reaches the lip of the tube and remove 100ul of the liquid. Add it to the 1:2 tube.
  - 8.2.5. Vortex mix the tube for 4 seconds. Change pipet tip.
  - 8.2.6. Tip the tube so that the liquid reaches the lip of the tube and remove 100ul of the liquid. Add it to the 1:4 tube.
  - 8.2.7. Vortex mix the 1:4 tube for 4 seconds. Change pipet tip.
  - 8.2.8. Tip the tube so that the liquid reaches the lip of the tube and remove 100ul of the liquid. Add it to the 1:8 tube.
  - 8.2.9. Vortex mix the 1:8 tube for 4 seconds. Change pipet tip.
  - 8.2.10. Tip the tube so that the liquid reaches the lip of the tube and remove 100ul of the liquid. Add it to the 1:16 tube.
  - 8.2.11. Vortex mix the 1:16 tube for 4 seconds. Change pipet tip.
  - 8.2.12. Tip the tube so that the liquid reaches the lip of the tube and remove 100ul of the liquid. Add it to the 1:32 tube.
  - 8.2.13. Vortex mix the 1:32 tube for 4 seconds. Change pipet tip.
  - 8.2.14. Tip the 1:32 tube, remove 100ul and DISCARD it.
  - 8.2.15. Do not add sample to the negative control tube.  
**NOTE: ALL THE TUBES SHOULD HAVE 100ul OF LIQUID.**
- 8.3. Add the LAL Reagent**
- 8.3.1. Starting with the negative controls and proceeding from the lowest to the highest sample concentration, add 100ul LAL to each tube.  
**NOTE: LAL MUST BE ADDED TO ALL TUBES WITHIN 2 MINUTES.  
TIPS NEED TO BE CHANGED AFTER EACH ADDITION**
  - 8.3.2. Shake the test tube rack vigorously for 30 seconds to mix the LAL and sample.
- 8.4. Incubate the Tubes**
- 8.4.1. Cover the tubes with parafilm and CAREFULLY place the rack in the water bath at about 37C (do not disturb other racks). Record the temperature and time.  
**NOTE: DO NOT DISTURB THE TUBES DURING THE INCUBATION.  
ONCE A CLOT IS BROKEN IT WILL NOT REFORM.**
  - 8.4.2. Incubate for approximately 60 minutes.
- 8.5. Analyze the Tubes**
- 8.5.1. Remove the tubes one at a time from the incubator and invert them SLOWLY and SMOOTHLY. Score tubes as positive if a firm clot has formed. Score tubes as negative if a gel holds, but collapses after the tube is fully inverted.

## Title: LAL ASSAY - Gel Clot Method SOP

8.5.2. Record data

8.5.3. Determine the amount of endotoxin in the samples using the formula:  
Endotoxin concentration < LAL label sensitivity x dilution factor of most concentrated sample NOT to clot.

### 9. Attachments:

9.1. Data Table

### 10. History:

10.1. Deb Audino 2001, Initial release

10.2. Deb Audino 2003

10.3. Deb Audino 2/2005, replaced CSE with a sample

10.4. Deb Audino 10/10/05, added undiluted sample, added data table, added how to calculate endotoxin level

Attachment:  
Data Table

	Undiluted 1	1:2	1:4	1:8	1:16	1:32	Negative Control
Sample ID _____							
Sample ID _____							